



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2016.0195.006

DVS ZERT GmbH hereby certifies that the welding company

Edelstahl-Laser-Technik GmbH
Am Steinbruch 1
01920 Haselbachtal
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2025-06-23 until 2028-08-01

Düsseldorf, 2025-06-23
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) STANDKE

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 3 - 16 mm	-
135	1.2 8	t = 2 - 12 mm t = 3 - 12 mm	- -
141	1.2 22 8	t = 2 - 4 mm t = 1.5 - 6 mm D = 25 - 60 mm t = 2 - 6 mm	- - -
21	22	t = 2 mm	-
23	8	-	-
52	1.2	t = 2 - 4 mm	-
785	8	-	M8
786	1.2, 22, 8	-	M3 - M8

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Jens Pakoßnick, IWE

1st deputy(ies) of the responsible welding coordinator(s):

Tim Krechberger, IWE

Others deputies:

Sven Neumann, IWS
Thomas Wolf, IWS

Remarks:

The welding coordinator Jens Pakoßnick is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

DVSZERT/15085/CL1/195/16/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.